

BASIC WEIGHT SPECIFICATION

STOCKTON STREET
MARLBORO LIGHTS KS MENTHOL SP - MENTHOLATED FOIL
BRAND CODE-1580 (STD)(SP)

EFFECTIVE DATE: 11/11/87

STANDARD PRODUCTION

SAMPLE PRODUCTION

PHYSICAL MEASUREMENTS

SAMPLE # 1 & #2

TOBACCO ROD LENGTH	:	57.0	MM
TIPPING LENGTH	:	31.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,789.7697	CUBIC MM
CALCULATED DENSITY	:	24.0000	CGMS/CC

MOISTURE

PACK MOISTURE : 12.65 % W/W AFTER 14 DAYS 12.80%

TARGET WEIGHTS

FILLER WEIGHT	:	.6695447	GRAMS
CALCULATED WEIGHT:	:	1.4761	LBS. /1000
PAPER AND PASTE	:	.0399589	GRAMS
ROD WEIGHT	:	.7095036	GRAMS
TIPPING AND ADHESIVE	:	.0405981	GRAMS
TOTAL LESS PLUG	:	.7501017	GRAMS

REASON FOR CHANGE : SAMPLE PRODUCTION ONLY - HTI 1719/10140 AND
: POL(S) 2136/2148/2149.

PREPARED BY : S.M. HAYWOOD
PREPARATION DATE : 11/09/87

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APPROVED BY: _____ ORIGINAL SPECIFICATION

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